



COMPUTERS SHARPEN CONTROLS continued

How Railroads Use Computers

Large and intermediate-scale computers have been in use on railroads for only a few years. During this period *most* of the work they have done is more or less routine paperwork. By and large the computer has paid for itself in reducing the cost of such work. Perhaps more important for the long pull, this period of programming the routine has familiarized railroaders with both the workings of the computer and its capabilities. Some roads have gone beyond the routine paperwork stage into more dramatic and probably more profitable work.

Certainly a computer can do much more than paperwork alone. Improving management controls is, in fact, probably the most important computer function. To do so, a computer can provide information otherwise unattainable or too expensive to obtain by former methods. A part of this information function, for example, is computer simulation of railroad operations. Simulation enables management to *test* possible solutions to a problem before putting them into operation.

What follows are some examples of how railroads are using computers. This by no means covers the field.

A western railroad installed a computer to provide complete weight information at one of its iron ore docks. Speeding up the weighing process and other paper work has made it possible

for the railroad to advise the shipper (mining company) quickly how much of a required grade of ore is on hand at the docks. Consequently, the shipper can quickly make up any deficiencies in an order. This reduces ship waiting times.

Here's how the system operates: As cars of iron ore pass over a scale, the operator enters information into the computer by pushbuttons. He inserts car initial and mine waybill number. The scale feeds the gross weight into the computer, which then calculates the weight of ore per car and each run of cars in a mine waybill. Formerly, such calculations were determined manually by the scale operator. Now the computer and scale working together can weigh and process five to six cars per minute.

Data emerges from the computer via a punched tape. This is processed and information sent to the mining companies and the railroad's ore docks. Such speed is important. As soon as the mines receive a record of weights shipped, they can determine whether additional ore will be necessary to complete the loading of a ship. Guesswork is eliminated from the job of providing different grades of ore in correct amounts to meet steel mill requirements. As a result, mining companies have improved their customer relations. For the railroad, quick production of weight

information eases the old problem of "preference" ore—ore which the railroad is called upon to rush to the dock to finish loading a vessel. In case more than enough ore has already been dispatched to the docks, the railroad will avoid over-dumping, with the consequent tying up of dock space.

'Brain' Remembers 55,000 Items

A midwestern railroad is automating its P&S procedures around a memory storage type of digital business computer. Current information on inventory control and accounting is available on a daily, rather than on the conventional monthly, basis. The automated system reduces inventories, but stock items are not exhausted before being replenished by computerized reordering processes. Aside from savings due to reduced inventories, the railroad estimates there are additional 15% to 25% savings representing such hidden costs of P&S operations as obsolescence, insurance, deterioration, handling, storage and theft. Also, the efficiency of P&S operations is improved.

This road's purchasing officer reports that the new system furnishes a perpetual record of the amount of money the company owes for materials and supplies purchased, delivered or due for delivery. It automatically prepares vouchers and drafts on dates due, the

improving the cash flow.

When "asked," the computer can instantly provide the unit price of each of about 55,000 items listed in the stores catalog. Many other financial details are available upon interrogation: the present quantity of each item on hand; current usage of each item at each location; lead time for ordering each item; dollar values in terms of classes of material in hand, issued or returned, and transferred from one location to another. The computer can search its entire file to uncover surplus material and conditions at store points. When such surplus conditions are disclosed, it will automatically initiate transfer of such material when necessary.

Annual inventory will be simply a matter of mark-sensing item cards and feeding them into the file computer. This will be to double check the perpetual figures carried by the machine.

Two eastern railroads, in a joint project, used computer techniques in a market study of shipments from a medium-size city. An objective was to find the traffic flow by type of transportation—rail or truck. The railroads obtained information from over 25 companies manufacturing diverse products. The industries reported the number of shipments made during the sample month, the weight of each shipment, and the distance each traveled.

Computer techniques were used, because of the large amount of data to be handled. One of the roads wanted the information to try to recapture traffic that moved by truck. The railroad needed information quickly. The road has since been engaged in a broad rate and service study, based on the computer data, designed to recapture as much of the traffic as it can.

Study results, incidentally, indicated that trucks moved about 83% of shipments made during the sample month. And more important, a method was established by which all railroads can make traffic flow studies.

Simulated Train Operation

In still another area of computer application, a workable program has been developed for simulating single track operation in centralized traffic control territory. Using an electronic digital computer, this program (instructions to the computer) can handle up to 10 trains at a time over a 100-50-mile section of railroad. As each train's run is completed, another train may be added. Ten trains can be computed over the road in about 1 hr 40 min.

The computed information is of considerable assistance in planning the track and signal layouts for CTC. New

data for a complete change in track and signal layout may be prepared from blueprints in half a day. Train data, such as motive power, departing times and station stops, may be changed in a few minutes.

The advantage of computer simulation is that changes in the signal system, track layout, motive power scheduling, and similar problems can be tried out without incurring the expense or inconvenience of modifying the real physical plant. The best arrangement can be found, and expensive wrong decisions eliminated, before actual changes are introduced. As much as two to three years of experience can be condensed into a few hours' computer time.

Computer Tells Train Performance

An eastern railroad is using a digital computer to calculate: (1) train performance, (2) fuel or electrical energy consumption, and (3) locomotive tonnage ratings. The computer cuts the time required in figuring tonnage ratings by 80%. It also determines train schedules possible where given tonnages are to be hauled by a train with a given motive power. Chief advantage of such calculations is to permit the economical assignment of motive power to freight or passenger trains.

For example, the assignment of additional motive power to a train might decrease running time between given points. The computer helps determine whether or not this assignment will be economical in terms of the time that might be saved. Factors included in the calculations are: grades, curves and distances; speed restrictions; weight and tractive resistance of the train; tractive force of the motive power; rate of deceleration during braking; and the number, location and duration of station stops.

Train performance is calculated at rates varying between 700 and 2,000 miles of track per hour, depending upon the number of station stops, speed restrictions and grades. Tonnage rating calculations on the digital computer require from one to five minutes per locomotive group, depending upon the length of track involved and degree of accuracy required. A tolerance of zero to minus 3% of the exact rating has been found acceptable. Using an analog train performance calculator for the same job requires one-man-day. To do the same work with slide rule and desk calculator, the time required would be prohibitive.

A western railroad, in a program now temporarily shelved, used a computer for providing information on better distribution of empty box cars.

It plans to handle this work on a new, larger computer to be delivered in 1960.

One of the first factors needed in the road's car distribution study was to find the level of loading and unloading activity on each division. Also required was information about empty cars on hand on each division; receipts and deliveries to and from connections of loads and empties; time delays involved for each division in each of the various types of moves (spotting of empty cars, for example); and the combination of moves which would best meet the needs of each division while minimizing cross haul and empty mileage.

The railroad developed a 7 a.m. yard check report—showing number of box cars on hand loaded and in possession of the railroad; cars on shippers' and receivers' tracks; and empty cars in possession of the railroad. This information and the road's car movement records, were required to establish the inventory level on each division.

A mathematical model of the railroad was constructed, showing conditions on each division. This model showed clearly that down-grading of cars represents no direct cost; upgrading of cars does generate cost; and, of course, moving cars from one division to another does generate crew, fuel and other direct costs.

Computer Processes Data

From this model, the railroad was able to establish both a system for estimating the actions which would have to be taken to bring about a given car supply on any division, and the approximate cost of such actions.

A computer was used to process the data to produce the best distribution plan. Fed into the computer were: (1) data from wheel and interchange reports, showing station-to-station moves of each empty box car, and receipt or delivery in interchange of each such car; and (2) loading and unloading reports, which show each car spotted empty on a shipper's tracks to load, or released empty by a shipper after unloading. With this data reduced, inventory updating, activity forecasts for the divisions and time standards for each type of movement involved, are introduced into the equation.

The computer, operating at high speeds, found the best program possible. (The approximate cost of every car movement involved was known.) Essentially, according to the railroad, the computer took all possible combinations of actions, weighed the consequences of each such combination, and eventually came up with the answer which struck the best balance between costs and service for the whole railroad.